Amendments to the Claims

This listing of claims will replace all prior version, and listings, of the claims in the application:

Listing of Claims:

- 1. A jogger member for use in erecting a universal press frame for a female blanking die for a die cutting machine for die cutting and/or blanking a carton blank, said universal press frame including a rectangular framework of connecting rails on which said jogger member is disposed within an internal groove in one of said connecting rails and along an interior perimeter of said rectangular framework, said jogger member comprising:
 - a) a base member;
- b) means which are operatively associated with said base member for selectively securing said jogger member to the interior perimeter of said rectangular framework;
- an adjustable support member which is adjustably and slidably disposed with respect to said base member; and
- d) a guiding member having an upper edge and a lower edge, said guiding member being secured to a face of said adjustable support member to provide a depending guiding face for guidance of said jogger member within an internal grove of said rectangular framework.
- 2. The jogger member as claimed in claim 1, wherein said rail is provided with an internal groove having an upper flange and a lower flange defining said internal groove, and wherein said means (b) comprises an inwardly-directed slot by which said jogger member is adjustably attachable to said rail by a screw or a bolt.
- 3. The jogger member as claimed in claim 2, wherein said means (b) comprises a transverse plate of a dimension enabling said jogger member to cooperate with said rails of said rectangular framework, said transverse plate including at least one tapped hole into which a bolt or screw may be threaded to engage said rail of said rectangular framework.
- 4. The jogger member as claimed in claim 2, including a slidable captive cap having a leading edge, said cap being slidably secured to said guiding member for selective

disposition of said leading edge a predetermined cantilevered distance over said guiding face of said guiding member.

- 5. The jogger member as claimed in claim 2, wherein said guiding member includes a supplemental guiding finger having an upper end and a lower end, said supplemental guiding finger being slidably associated with said guiding face of said guiding member, said supplemental guiding finger being slidable between (a) a position in which a lower edge of said guiding finger is flush with a lower edge of said guiding member and (b) a position where said guiding finger extends below said lower edge of said guiding member.
- 6. The jogger member as claimed in claim 5, wherein said supplemental guiding finger includes a longitudinally-extending slot, and wherein said guiding member includes a bolt for securing to said guiding member and which projects into said longitudinally-extending slot to limit said extent of movement of said supplemental guiding finger within said longitudinally-extending slot.
- 7. The jogger member as claimed in claim 6, wherein said guiding face of said guiding member includes a longitudinally-extending slot within which said supplemental guiding finger is guided to slide, and wherein said supplemental guiding finger is provided with a pair of parallel lateral complementary flanges, whereby said longitudinally-extending slot of said guiding member and said pair of parallel lateral complementary flanges cooperate to hold said supplemental guiding finger within said longitudinally-extending slot of said guiding member, and to provide a slideway for said supplemental guiding finger with respect to said guiding member.
- 8. The jogger member as claimed in claim 4, wherein said slidable captive cap includes a longitudinally-extending slot, wherein a screw is disposed in said slot and is threadedly secured to said upper edge of said guiding member to hold said slidable captive cap to said guiding member, and to secure said slidable captive cap in a selected cantilevered position, and

said guiding member includes a supplemental guiding finger having an upper end and a lower end, said supplemental guiding finger being slidably associated with said guiding face of said guiding member, said supplemental guiding finger being slidable between a position in

which a lower edge of said finger is flush with a lower edge of said guiding member and a position where said finger extends below said lower edge of said guiding member.

- 9. The jogger member as claimed in claim 1, wherein said connecting rails are each provided with an internal dovetail-shaped groove which defines said internal groove, and wherein said guiding member includes a supplemental guiding finger having an upper end and a lower end, said supplemental guiding finger being slidably associated with said guiding face of said guiding member, said supplemental guiding finger being slidable between a position in which a lower edge of said guiding finger is flush with a lower edge of said guiding member and a position where said guiding finger extends below said lower edge of said guiding member.
- 10. The jogger member as claimed in claim 9, wherein said supplemental guiding finger includes a longitudinally-extending slot, and wherein said guiding member includes a bolt which is secured to said guiding member and which projects into said longitudinally-extending slot of said guiding finger to limit the extent of movement of said supplemental guiding finger within said longitudinally-extending slot.
- 11. The jogger member as claimed in claim 9, wherein said guiding face of said guiding member includes a longitudinally-extending slot within which said supplemental guiding finger is guided to slide, and wherein said supplemental guiding finger is provided with a pair of parallel lateral complementary flanges, whereby said longitudinally-extending slot and said pair of parallel lateral complementary flanges cooperate to hold said supplemental guiding finger within said longitudinally-extending slot and provide a slideway for said supplemental guiding finger with respect to said guiding member.
- 12. The jogger member as claimed in claim 1, wherein said connecting rails are each provided with an internal dovetail-shaped groove defining said internal groove, said member including: (e) a slidable captive cap having a leading edge, said slidable captive cap being slidably secured to said guiding member (d) for selective disposition of said leading edge a predetermined cantilevered distance over said guiding face of said guiding member.

- 13. The jogger member as claimed in claim 12, wherein said slidable captive cap includes a longitudinally-extending slot, and including a screw which is disposed in said slot and which is threadedly secured to said upper edge of said guiding member to hold said slidable captive cap in a selected cantilevered position.
- 14. The jogger member as claimed in claim 12, wherein said slidable captive cap includes a longitudinally-extending slot, and including a screw which is disposed in said slot of said cap and which is threadedly secured to said upper edge of said guiding member to hold said slidable captive cap to said guiding member as well as to secure said slidable captive cap in a selected cantilevered position.

Amendments to the Drawings

The attached drawing sheets including Figures 1 through 36 replace Figures 1 through 36 presently on file.

The attached Figures are formal versions of the Figures approved by the Examiner in the Office Action dated December 5, 2003.

Attachment in Appendix A

Replacement sheets 1-14